

FORMULA SHEET FOR MECHANICAL TECHNOLOGY (WELDING AND METALWORK)

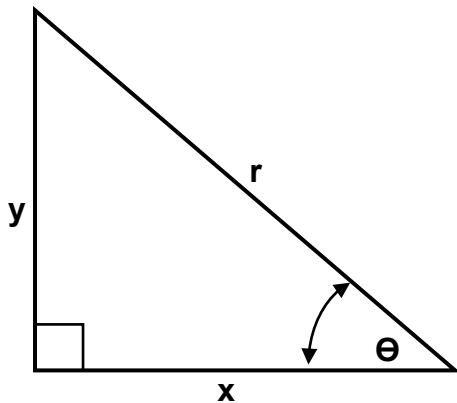
1. STRESS AND STRAIN

$$1.1 \quad \text{Stress} = \frac{\text{Force}}{\text{Area}} \quad \text{or} \quad \sigma = \frac{F}{A}$$

$$1.2 \quad \text{Young's modulus} = \frac{\text{Stress}}{\text{Strain}} \quad \text{or} \quad E = \frac{\sigma}{\varepsilon}$$

$$1.3 \quad \text{Strain} = \frac{\text{Change in length}}{\text{Original length}} \quad \text{or} \quad \varepsilon = \frac{\Delta l}{l}$$

2. PYTHAGORAS' THEOREM AND TRIGONOMETRY



$$2.1 \quad \sin \theta = \frac{y}{r}$$

$$2.2 \quad \cos \theta = \frac{x}{r}$$

$$2.3 \quad \tan \theta = \frac{y}{x}$$

$$2.4 \quad r^2 = x^2 + y^2 \quad \text{or} \quad a^2 = b^2 + c^2$$

3. TEMPLATES AND DEVELOPMENTS

$$3.1 \quad \begin{aligned} \text{Mean } \phi &= \text{Outside } \phi - \text{Plate thickness} \quad \text{or} \\ \text{Mean } \phi &= \text{Inside } \phi + \text{Plate thickness} \end{aligned}$$

$$3.2 \quad \text{Mean circumference} = \pi \times \text{Mean } \phi$$